

Date: Friday, 8/10/2007 10:51:17 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 33870	
Estimate Number : 12790	
P.O. Number :	Part Number : D35533
This Issue : 8/10/2007 S.O. No. :	Drawing Number : D3553 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 11 Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 32745	Material :
Written By : <u>JLM 07-08-10</u>	Due Date : 8/17/2007 Qty: 50 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 07-03-08 ec	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MNEO60S063	NEOPRENE SHEET 0.063
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Comment: Qty.: 0.1523 sf(s)/Unit Total : 7.6125 sf(s)  
 NEOPRENE SHEET 0.063

B# M105113

SAD 07/08/12

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET  
 1-Cut as per Dwg D3553  
 Dwg Rev: 4  
 Prog Rev: A

2-Deburr if necessary

SAD 07/08/12 SD

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/08/12 SD

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

counter  
 Ep 07/08/13 (48)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: \_\_\_\_\_

7/8/14 SD

50x

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 33870

Part Number: D35533

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07-08-14

Job Completion



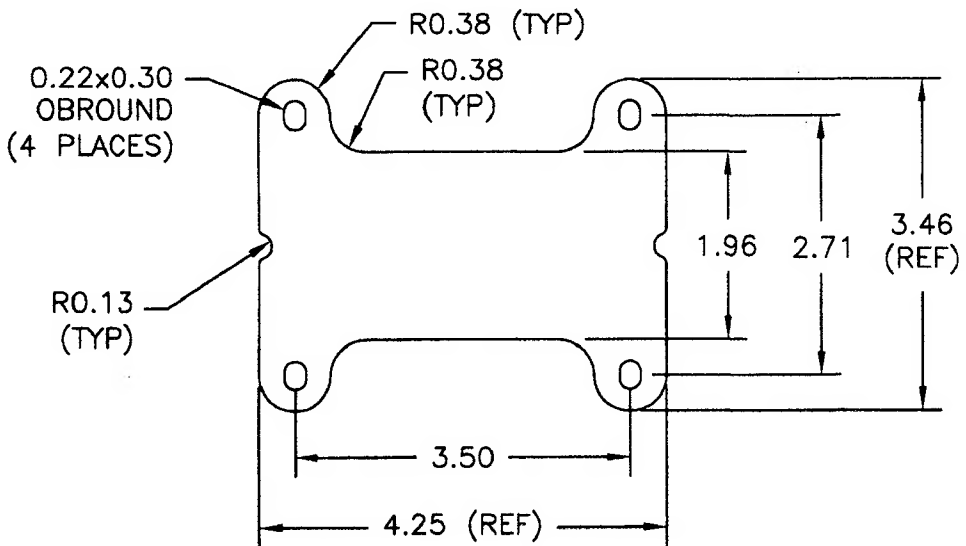
07/08/14



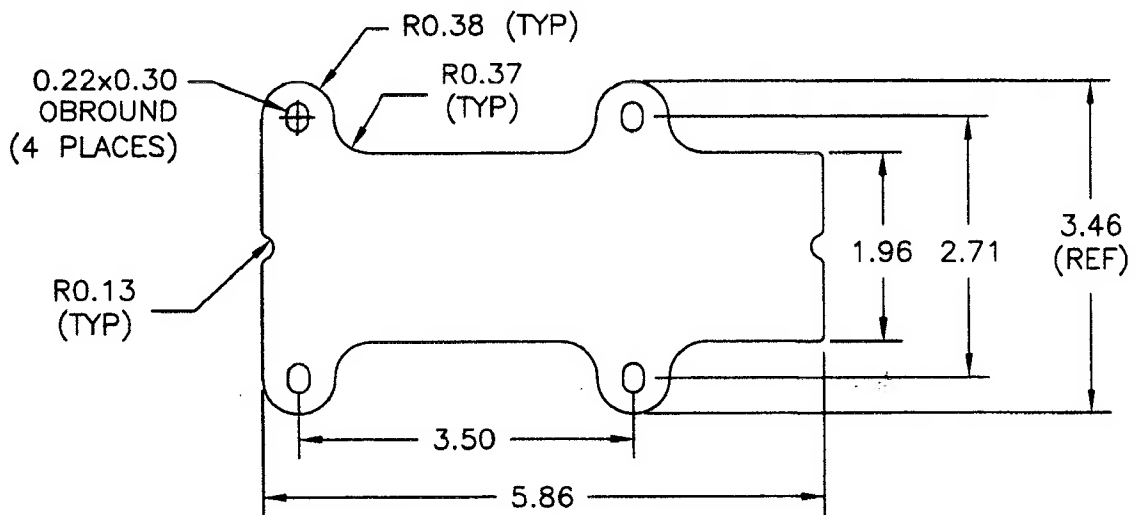
RELEASED

07.02.28 -1

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.		
PH	PH	PORT HADLOCK, WA		
CHECKED	APPROVED	DRAWING NO.	REV. A	SHEET 1 OF 1
PH	PH	D3553		
DATE	TITLE	SCALE		
07.01.11	GASKET	1:2		
A	07.01.11	NEW ISSUE		



**D3553-1 GASKET**



**D3553-3 GASKET**

**D3553-1/-3 GASKET**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

